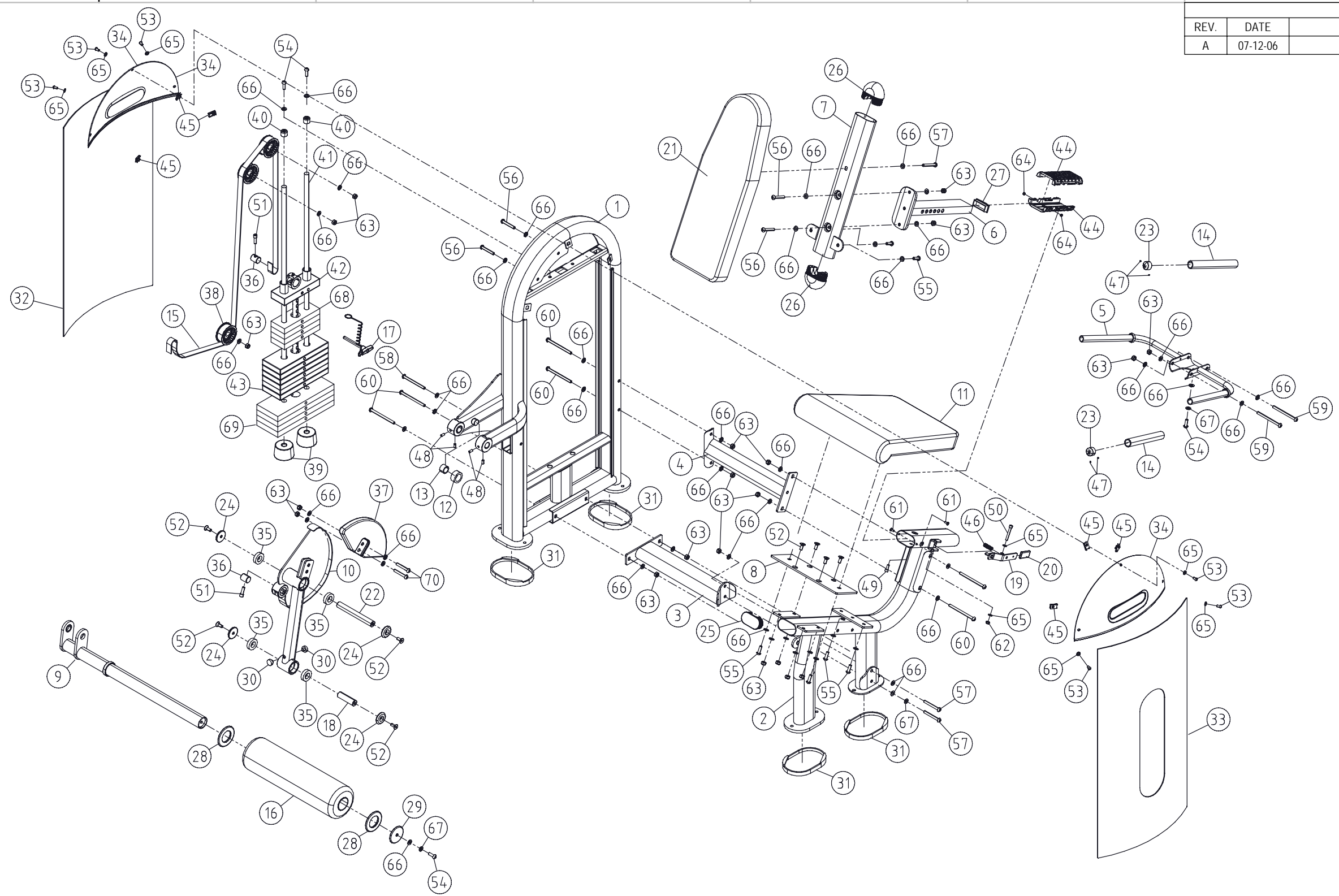


REVISIONS				
REV.	DATE	DESCRIPTION	ECO	BY
A	07-12-06	PRODUCTION RELEASE	11469	FJM



NOTES:

**DOCUMENT STATUS:  
RELEASED**

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**MATERIAL**  
SEE BOM (SHEET TWO)

**FINISH**  
N/A

VENDOR: **INRAY GROUP CO., LTD** P/N: **IN-S1010**

TOLERANCES UNLESS OTHERWISE SPECIFIED  
X.XXX = ± 0.25 (.010") ANGLES = ± 2°  
X.XX = ± 0.76 (.030") FRACTIONS = ± 1/32  
X.X = ± 1.27 (.050")  
X = ± 3.20 (.125")

	INITIAL	DATE
DRAWN	-	-
CHECKED	-	-
APPROVED	-	-
	U.O.M.	MM

**UNISEN, INC. DBA** 14410 Myford Road  
Irvine CA 92606  
**STAR TRAC**


PART NO	REV
<b>9IN-S1010-01BSS</b>	<b>A</b>
TITLE	
<b>IN, SSS, LEG EXT, SIDE MOUNT</b>	
SCALE: 1:22	SHEET 1 OF 2   SHEET SIZE: B

REPLACEMENTS						
Item	Star Trac P/N	Description	Inray P/N	Qty		
11	730-0245		IN-S10111700	1		
17	730-0235		IN-S10112200	1		
21	730-0246		IN-S21002200	1		
26	730-0230		L1-5000	2		
27	730-0247		IN-D10134200	1		
31	730-0216		IN-B75030900	4		
33	730-0234		IN-S51000500	1		
10	730-0310	KIT, CAM & COUNTERBALANCE , IN-S1010	IN-S10101000	1		
18			IN-S10112300	1		
22			IN-S51102000	1		
24			IN-S51102100	4		
30			HF3574000	2		
35			GB2766005-2Z	4		
36			IN-S10121700	2		
37			IN-S10101100	1		
51			GB70M10*30*30A2-70	2		
52			CNLM10*25A2-70	8		
63			NM10A2-70	20		
66			GB9510A2-70			
70			PNLM10*40A2-70	2		
15			730-0215	KIT, BELT REPLACEMENT	IN-S21002800	12 FT
					IN-S10121700	2
			GB70M10*30A2-70	1		
44	730-0153	KIT, SEAT SLEEVE	IN-B72010700	1		
			GB818M6*12A2-70	1		
			GB41M6A2-70	1		
34	730-0228	KIT, UPPER SHROUD	IN-D10132800	1		
			PNLM8*20A2-70	3		
			GB958A2-70	3		
16	730-0249	KIT, UPPER PAD, IN-1014	IN-D10141700	1		
			IN-S10111900	2		
			IN-S10112100	1		
			IT80053700	4		
			IN-B72001500	2		
			YZGB7710-32*3.2DS2	6		
19	730-0251	KIT ADJUSTMENT HANDLE, IN-D1014	IN-B72010600	1		
			IN-B72011400	1		
			HF1642303	1		
			GB70M8*55A2-70	1		
			GB958A2-70	2		
38	730-0229	KIT, PULLEY REPLACEMENT, 76 MM, SINGLE	IN-S51101000	1		
			PNLM10*63A2-70	1		
			NM10A2-70	1		
			GB9510A2-70	2		
n/a	730-0181	KIT, HARDWARE, IN-S1010	??	n/a		

Item	Inray P/N	Description	Qty
1	IN-S10100100	U型架	1
2	IN-S10110200	主架	1
3	IN-S10110300	贴地连接架	1
4	IN-S10110400	后连接架	1
5	IN-S10110500	把手架	1
6	IN-S10110600	伸缩架	1
7	IN-S10110700	背? 架	1
8	IN-S10110800	座? 固定板	1
9	IN-S10111000	FOAM架	1
10	IN-S10101000	? ? 架	1
11	IN-S10111700	座垫	1
12	IN-S10101200	限位套	1
13	IN-S51102400	限位套	1
14	IN-S10111800	橡胶把手套	2
15	IN-S10101500	皮带	1
16	IN-S10111900	包皮革FOAM	1
17	IN-S10112200	? ? ? 插?	1
18	IN-S10112300	短转轴	1
19	IN-B72010600	插销架	1
20	IN-B72011400	插销板套	1
21	IN-S21002200	靠垫	1
22	IN-S51102000	轴	1
23	IN-B72001200	φ 25.4 铝封头	2
24	IN-S51102100	? 端?	4
25	H2-A095	? ? 平管塞	1
26	L1-5000	? ? 管塞	2
27	IN-D10134200	管塞	1
28	IT80053700	大? ?	2
29	IT80053800	外? ?	1
30	HF3574000	? ? ?	2
31	IN-B75030900	贴地胶垫	4
32	IN-S10121500	后护罩	1
33	IN-S51000500	前护罩	1
34	IN-D10132800	上护罩	2
35	GB2766005-2Z	? 承	4

36	IN-S10121700	皮? ? ?	2
37	IN-S10101100	配重	1
38	IN-S51101000	皮? ? φ76	3
39	IN-D10132900	选择铁缓冲垫	2
40	IT80129500	防松?	2
41	IN-S51000600	? ? ? ? 杆	2
42	IN-S51100800	10磅配重铁150LBS	1
43	IT80033300ST	选择铁	6
44	IN-B72011700	中空管套	2
45	IN-S21004800	快速螺母	6
46	HF1642303	弹	1
47	YZGB7710-32*3.2DS2	内	4
48	GB77M8*16A2-70	内	4
49	GB70M8*30*30A2-70	内六角? 柱? 螺?	1
50	GB70M8*55A2-70	内六角? 柱? 螺?	1
51	GB70M10*30*30A2-70	内六角? 柱? 螺?	2
52	CNLM10*25A2-70	? ? ? 六角螺?	8
53	PNLM8*20A2-70	内六角? ? 螺?	6
54	PNLM10*30*30A2-70	内六角? ? 螺?	4
55	PNLM10*35*35A2-70	内六角? ? 螺?	6
56	PNLM10*63A2-70	内六角? ? 螺?	4
57	PNLM10*80A2-70	内六角? ? 螺?	3
58	PNLM10*115A2-70	内六角? ? 螺?	1
59	PNLM10*125A2-70	内六角? ? 螺?	2
60	PNLM10*130A2-70	内六角? ? 螺?	6
61	GB818M6*12A2-70	十字槽盘头螺 钉	2
62	NM8A2-70	尼帽	1
63	NM10A2-70	尼帽	20
64	GB41M6A2-70	平帽	2
65	GB958A2-70	垫	8
66	GB9510A2-70	垫	48
67	GB9310DG12	? 簧? 圈	3
68	IT80033200ST	5LBS选择铁	4
69	IN-D10133200	15LBS选择铁	4
70	PNLM10*40A2-70	内六角? ? 螺栓	2

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PART NO: 9IN-S1010-01BSS | REV: A

TITLE: IN, SSS, LEG EXT, SIDE MOUNT

SCALE: 1:1 | SHEET 2 OF 2 | SHEET SIZE: B